

Bonding

Expanding Manual

ROCAM® EXPANDER Power Torque

For expanding, reducing and calibrating soft and semihard pipes Ø 8 - 42 mm (5/16 - 1.3/4"), as well as producing tapers



Product Profile

APPLICATION AREA

For efficient, fitting-free installation of pipes in sanitary heating, gas, refrigeration and air-conditioning systems

Suitable for pipes made of:

Copper (soft and semi-hard):	Ø 8 - 42 mm, 5/16 - 1.3/4" max. wall thickness 1.6 mm
Aluminium (soft):	Ø 8 - 28 mm, 5/16 - 1.1/8" max. wall thickness 1.6 mm
Precision steel (soft):	Ø 8 - 28 mm, 5/16 - 1.1/8" max. wall thickness 1.6 mm
Stainless steel (soft):	Ø 8 - 22 mm, 5/16 - 7/8" max. wall thickness 1.0 mm

KEY FEATURES

- Eliminates the cost of purchase and storage of fittings
- Converts deformed pipes into fittings; saves resources
- 50% reduction of labour, soldering materials, joints and energy
- Reliable pipe connection according to DVGW standards
- Tough, light and wear-resistant
- Fine adjustment of the capillary gap
- EPT® – concealed bent lever

Made in Germany!

The know-how from the pioneer of expanding technology and the leading manufacturer of expanding tools for over 40 years!



ROCAM® EXPANDER Power Torque



No.

Expander tool (without expander heads) for expander heads up to 42 mm / 1.3/4"	1	1.0	12000
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ROCAM® EXPANDER Power Torque Sets

ROCAM® EXPANDER Power Torque sets include: Expander heads, ROCAM® EXPANDER Power Torque (No. 12000), internal and external deburrer (No. 11006), in a steel carrying case (No. 24022), plastic inlay (No. 11002)

ROCAM® EXPANDER Power Torque Sets	📖	⚖️	No.
Description		kg	
12 - 15 - 18 - 22 mm	1	2.9	12300
10 - 12 - 15 - 18 - 22 mm	1	3.3	12302
12 - 15 - 18 - 22 - 28 mm	1	3.3	12303
10 - 12 - 16 - 18 - 22 mm	1	3.3	12304
10 - 12 - 16 - 22 - 28 mm	1	3.3	12305
12 - 14 - 16 - 18 - 22 mm	1	3.3	12309
12 - 14 - 16 - 18 - 22 - 28 mm	1	3.3	12310
10 - 12 - 14 - 16 - 18 - 22 mm	1	3.6	12311
3/8 - 1/2 - 5/8 - 3/4 - 1"	1	3.3	12317
3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1.1/8"	1	3.6	12318
1/2 - 5/8 - 3/4 - 7/8"	1	2.9	12321
12 - 16 - 18 - 22 - 28 mm	1	3.2	12322
3/8 - 1/2 - 3/4 - 1"	1	3.2	12323
1/2 - 5/8 - 7/8 - 1.1/8"	1	3.0	12324
12 - 15 - 18 - 22 - 28 - 35 - 42 mm	1	4.2	12326
15 - 22 - 28 mm	1	2.9	12327
15 - 22 mm	1	2.5	12328
1/2 - 3/4 - 1"	1	2.9	12335
10 - 12 - 15 - 16 - 18 - 22 - 28 mm	1	3.6	12337
12 - 14 - 16 - 18 - 22 - 28 - 32 mm	1	3.7	12338
15 - 18 - 22 - 28 - 35 - 42 mm	1	4.0	12339



ROCAM® EXPANDER Power Torque Sets	📖	⚖️	No.
3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1 - 1.1/8"	1	3.7	12336
3/8 - 1/2 - 5/8 - 3/4" - 22 - 28 mm	1	3.6	12320
3/8 - 1/2 - 5/8 - 3/4 - 7/8 - 1.1/8 - 1.3/8"	1	4.5	12341

Quality protection against wear with the **TIN sealed pin drive**



EPT®-Technology (Enclosed Power Transmission)

The expander head offers the following technical benefits:

Concealed bent lever:

Protection against dirt and external mechanical damage

Energy efficient through optimised force transmission:

Ergonomic, highly optimised force flow in relation to the hand force of the user, therefore reducing effort



For efficient, fitting-free installation of pipes



ROCAM® PE-X EXPANDER Power Torque

For expanding and calibrating PE-X and aluminium multi-layered composite pipe (MSR) up to Ø 42 mm or 1.3/4", as well as producing tapers

Expander heads coordinates with system pipes, for example the following systems: ROTEX, SCHELL, TECE / TECEflex, Vulkan-Lokring among others

Model	⚖️	No.
ROCAM® EXPANDER PE-X without expander heads	1	12005



Article upon request*

* Feasibility, delivery times and price for custom pipe-Ø are available upon request